


SECTION A-A

SYSTEM DATA:	
CYCLE TIME	30 SEC. @ 120 MOLDS/HR. (NOT INCLUDING CORE SETTING)
POURING AREA	8 MOLDS
COOLING TIME WITH JACKET @ 120 MOLDS/HR.	MINIMUM 13.0 MINUTES MAXIMUM 17.0 MINUTES
TOTAL COOLING TIME @ 120 MOLDS/HR.	MINIMUM 30.0 MINUTES MAXIMUM 39.0 MINUTES

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NO.	REVISIONS	DATE	BY
 380 WEST MAIN STREET • P.O. BOX 87760 LANSING, MICHIGAN 48211-7760			
SCALE	3/8"=1'-0"	APPROVED BY	DRAWN BY
DATE	12-22-03		TGB
FBO-II-L MOLDING SYSTEM GENERAL ARRANGEMENT - 35 MINUTES COOLING @ 120 MPH			
JOB NO.	ENGINE NUMBER	REV. FOR NO.	
	FBO2L35@120		