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SYSTEM DATA:	
CYCLE TIME	24 SEC. @ 150 MOLDS/HR. (NOT INCLUDING CORE SETTING)
POURING AREA	8 TO 22 MOLDS
COOLING TIME WITH JACKET @ 150 MOLDS/HR.	MAXIMUM 28.0 MINUTES MINIMUM 17.0 MINUTES
TOTAL COOLING TIME @ 150 MOLDS/HR.	MAXIMUM 62.0 MINUTES MINIMUM 53.8 MINUTES

NO.	REVISIONS	DATE	BY

SCALE	1/4"=1'-0"	APPROVED BY	CHECKED BY	DRAWN BY
DATE	9-14-04			TGB
FBO-II-L MOLDING SYSTEM				
GENERAL ARRANGEMENT - 60 MINUTES COOLING @ 150 MPH				
DESIGN NO.	FBO2L60	ISSUE NUMBER		ISSUE DATE