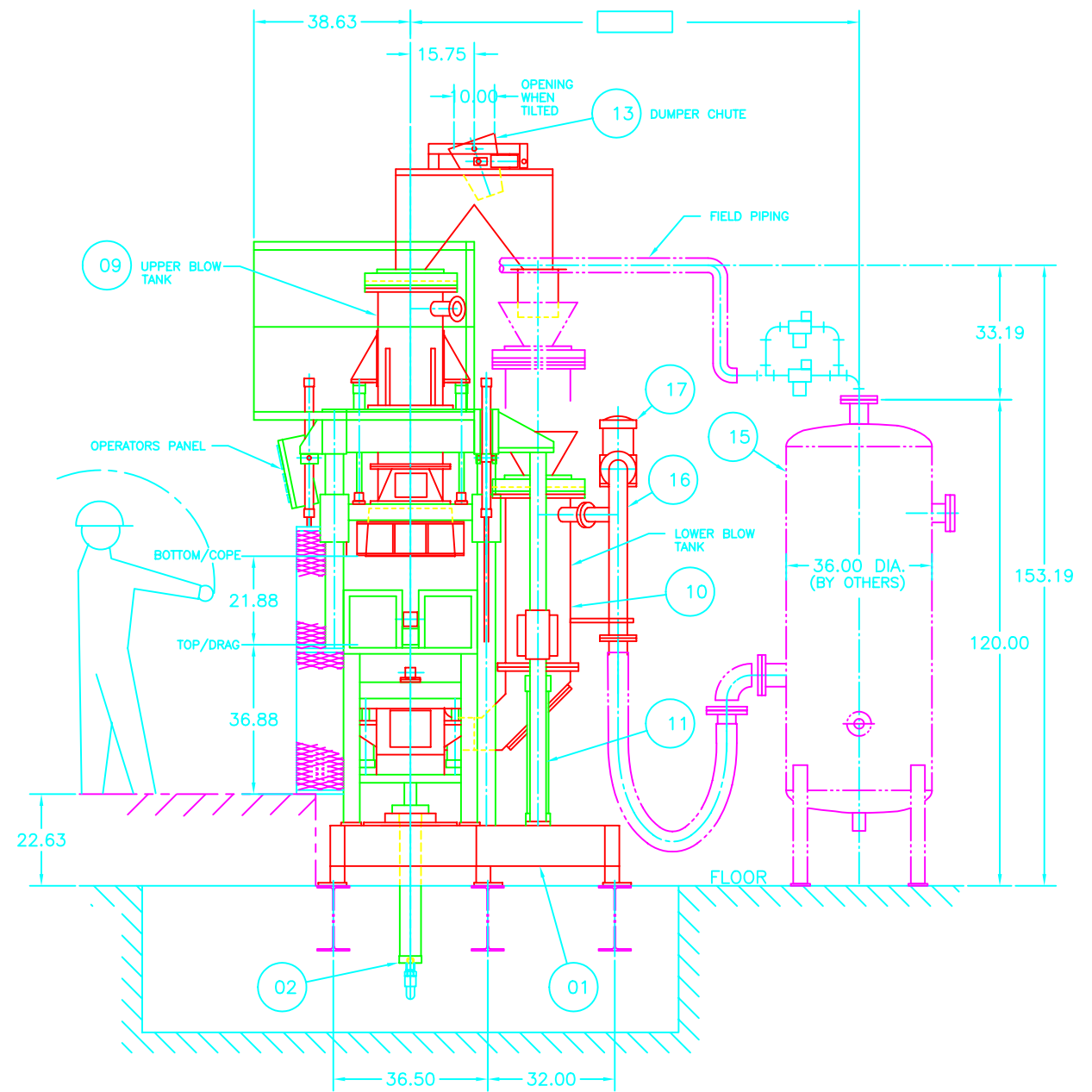



OPERATORS SIDE VIEW



END VIEW

UNIT NO.	DESCRIPTION
00	GENERAL ARRANGEMENT
01	MACHINE BASE
02	SQUEEZE CYLINDER
03	SQUEEZE TABLE ASSEMBLY
04	DRAG BLOW HEAD ASSEMBLY
05	DRAG FLASK ASSEMBLY
06	COPE FLASK ASSEMBLY
07	COPE BLOW HEAD ASSEMBLY
08	UPPER BASE & PLATFORM
09	UPPER BLOW TANK ASSEMBLY
10	LOWER BLOW TANK ASSEMBLY
11	LOWER BLOW HEAD GUIDE ASSEMBLY
12	SAND GATE ASSEMBLY
13	SAND CHUTE ASSEMBLY
14	PATTERN SHUTTLE ASSEMBLY
15	AIR RECEIVER TANK (OPTIONAL)
16	BLOW PIPING
17	BLOW VALVE ASSEMBLY

NO.	REVISIONS	DATE	BY



ROBERTS SINTO CORPORATION
3001 WEST 98th STREET - P.O. BOX 40780
 LANSING, MICHIGAN 48201-7880

SCALE: 3/4"=1'-0"	APPROVED BY: [Signature]	CHECKED BY: [Signature]	DRAWN BY: RTC
DATE: 11-10-94			
GENERAL ARRANGEMENT		FBN-2SR	
CUSTOMER: J		FBN-0001-00	
RS	-00-001R	SHEET 1 OF 9	